

Primers/Block Fillers/Patching Compounds

WASH-GUARD™ TEX-BOND™ PRIMER

PRODUCT PROFILE

DESCRIPTION

WASH-GUARD™ TEX-BOND™ PRIMER is a water-based, ready-to-use primer specifically formulated to act as a bonding coat over difficult to adhere surfaces. WASH-GUARD™ Tex-Bond Primer utilizes state-of-the-art acrylic polymer technology designed for maximum adhesion to many hard, slick surfaces while assuring optimum adhesion of many of top-coats applied over it.

FEATURES

- Water-Based Acrylic Formulation
- Superior Adhesion to Nard, Slick Surfaces
- Fast Drying
- Single Component Product
- Low VOC
- Soap and Water Clean-Up
- Apply By Airless Spray, Conventional Spray,

Brush, or Roller

RECOMMENDED PRIMERS/SUBSTRATES

Fiberglass, PVC, Tile, Paneling, Mildly Chalking Surfaces, and Previously Painted Non-Metal Surfaces

PRODUCT APPLICATION

APPLICATION EQUIPMENT

- Conventional Airless Spray with .013 .015 Tip
- Medium Nap (3/8" 1/2") Roller
- High-Quality Nylon/Polyester Bristle Brush

GENERAL/SURFACE PREPARATION

Surface must be sound, clean and dry prior to application of primer. Remove all loose, chipping, cracking and peeling paint from previously painted surfaces by hand scraping, sanding and wire brushing and/or by use of power tool cleaning methods such as electric sanders, grinders, etc. Remove any dust, dirt, grease, oils, waxes, mildew, loose rust, mill scale, rust deposits or any other surface contaminants from metal surfaces by hand or power tool cleaning according to SSPC-SP2 or SSPC-SP3 standards. WARNING! If you scrape, sand or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear NIOSH-approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to www.epa.gov/lead.

Previously Painted or Glossy Surfaces: If in sound condition, make sure that surface is free of all contaminants. Apply a test area of the primer and allow to cure for one week, then test adhesion. If adhesion is poor, then mechanical abrasion such as sanding may be necessary followed by retesting the adhesion of the primer.

APPLICATION

Apply WASH-GUARD $^{\text{TM}}$ Tex-Bond $^{\text{TM}}$ Primer after the surface has been prepared according to the previous directions. If surfaces have been factory primed, advise TCA of type to avoid incompatibility and potential loss of adhesion. Apply at a coverage rate of 300-400 square feet per gallon. Allow a minimum of 24 hours to dry under ideal weather conditions prior to top-coating. Primer must be top-coated within 14 days of application or re-priming will be necessary.

CLEAN-UP

Wet Material: Soap and Water

DRYING/CURING TIMES

Dry Time: 77°F (25°C) & 50% RH

To Touch: One (1) Hour Recoat: Four (4) Hours

Top Coating: 24 Hours MInimum

High humidity and cool temperature will result in longer dry, recoat and service times.

BEST PERFORMANCE

IMPORTANT STEPS

- All surfaces must be cleaned and prepared per above instructions.
- Do NOT apply over damp surfaces or when rain is imminent.
- Protect product from freezing.
- If WASH-GUARD™ TEX-BOND™ PRIMER is not top-coated within 14 days of application, re-priming may be necessary.
- Air temperature during application shall be 45°F and rising, and not exceeding 100°F. Cooler temperatures will retard cure of product.
- If surface has been factory primed, advise manufacturer of type of used to avoid possible loss of adhesion or incompatibility.

TECHNICAL DATA

PHYSICAL PROPERTY	TYPICAL RESULT
Color	White
Gloss	Flat
Flash Point	None
Weight Percent	41.0%

PHYSICAL PROPERTY	TYPICAL RESULT
Viscosity	90-95 Ku
VOC (grams/liters minus water)	<100 grams/Liter
Weight/Gallon (pounds)	10.2 lbs

ORDER INFORMATION

PACKAGING

COVERAGE RATES

SHELF LIFE

Available in one (1) gallon and five (5) gallon containers.

300-400 square feet per gallon depending on surface profile and application method. DO NOT THIN.

12 Month Shelf Life under proper conditions:

- Containers must be stored airtight and upright.
- Maintain between 40°F 110°F (7°C 37.7°C).
- Do NOT store in direct sunlight.

SAFETY

WARNING

FIRST AID

VOC COMPLIANCE

• DO NOT breathe spray mist.

• Wear appropriate gloves and eye protection during application.

Wash thoroughly after handling.

• In case of eye contact, flush immediately with large quantities of water for at least 15 minutes.

• Seek medical attention if blurring or redness continues.

All TEX-COTE® products comply with federal Volatile Organic Compound (VOC) rules and regulations.

Please contact your nearest TEX-COTE LLC office for assistance on the local and state VOC compliance in the area of intended use.

WARRANTY

Upon completion of the application of the coating in accordance with the manufacturer's recommendations, TEX-COTE LLC will extend its limited commercial warranty for product replacement as a result of a defect in the material. The manufacturer must be notified prior to the application of the coating and the application must be in compliance with the manufacturer's recommendations for installation. TEX-COTE LLC shall have no obligation to contribute to or otherwise participate in labor or cost associated with effecting repairs. Specimen copy of material warranty is available upon request.

Corporate HQ & East Coast Facility

South Florida Sales Office

West Coast Facility

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