



Architectural & Protective Coatings

TY•COTE™ (PIGMENTED) Semi-Gloss

DESCRIPTION

TY • COTE™ was developed as a superior coating to be compatible with and have excellent adhesion to the different types of TEX-COTE® textured coatings. TY • COTE™ is salt spray, moisture, and mildew resistant. TY • COTE™ can be used for color changes, banding, to re-verse older TEX-COTE® projects, or by itself with an appropriate priming system

APPLICATION

Application Equipment: TY • COTE™ can be applied by brush, roller or commercial grade airless. Tip size .015 to .019.

Surface preparation: All surfaces must be sound, clean and dry prior to application of TY • COTE™. All loose, flaking, or oxidized paint shall be removed from surface by sand blasting, water blasting, wire brushing, or scraping. Surface contaminants such as dirt, dust, mildew, form oils, loose substrate, etc., shall be removed. If old paint is in sound condition, wash off excess chalk and allow to dry thoroughly. Large cracks, holes, and voids must be filled in with cement patching compound which utilizes a bonding agent such as TEX • BOND®. Texture of patch shall match existing surface. Cracks less than 1/32 " shall be filled with FLEX • PATCH® compound. Cracks greater than 1/32 " and less than 3/8 " can be patched with TEX-COTE®

BEST PERFORMANCE

1. Do not apply material when snow, rain, and freezing are imminent. Wet conditions combined with cold temperatures may cause improper curing of product.
2. Application temperature shall be between 45°F rising to 100°F (7°C to 38°C).
3. Do not apply if rain is imminent.

over manufacturer approved substrates.

FEATURES

- Semi-Gloss Finish
- 100% Water based acrylic exterior coating

BENEFITS

- Mildew and dirt resistant.
- Resists salt spray and moisture.

SKIM • COTE™.

Application Rate: Coverage rates will be between 200-250 square feet per gallon (4.9 to 6.0 square meters/liter) depending on surface porosity and texture.

Application: Over a dry, clean, properly prepared surface, apply TY • COTE™ at the specified application rate herein. Application shall be at uniform film thickness over the entire wall. A wet edge shall be maintained during spraying (brushing or rolling) at all times. To prevent lap marks, avoid starting and stopping midway on walls. On large areas, two people spraying simultaneously are recommended to avoid lap marks and spray patterns. Darker colors are more prone to lap marks. Be sure to maintain wet edge. If rolling on TY • COTE™, with fully loaded roller, apply in vertical strokes initially, then cross roll for even film, ending with vertical strokes. To prevent lap marks pro-

AVOID FREEZING.

4. Surfaces shall be clean, dry, and properly prepared.
5. Formulated for use over Tex-Cote® textured coatings.
6. Products shall be handled and stored as shown herein.
7. Roof & parapet top caps shall be installed and sealed against water penetration before application.

RECOMMENDED OVER

TY • COTE™ is recommended over TC600, TC100, TC300, XL 70®, and other approved films. If coating over XL 70®, must allow XL 70® to cure a minimum of 10 to 14 days prior to coating.

ceed as above and continue to a "natural break" such as panel edge, seam or corner.

Drying / Curing Times

To touch: 2 hrs. approximately
 Hardness: 24 hrs. minimum
 Note: After 24 hours, residual matters in film will continue to cure with additional days of drying. Times are based on ideal weather.

Maintenance: No special maintenance required. Should TY • COTE™ become soiled, clean with soap and water.

Clean Up: For wet material use water. For dry material use xylol, acetone, or methyl ethyl ketone (MEK).

8. NOTE: If TEX-COTE® XL 70® coating has cured 14 days or more, under ideal conditions, one can use any of the TEX-COTE® latex top coats.
9. TEX-COTE LLC does not promote or recommend coating the sealant joints, nor is the sealant compound an approved substrate.

TECHNICAL DATA

<u>Typical Properties</u>	<u>TEX-COTE® TY •COTE™</u>
Solids by Weight	57.8%
Solids by Volume	40.0%
Weight Per Gallon	11.2 lbs
Moisture Vapor Permeability	>0.5 metric perms
Resin Base	100% Acrylic
VOC, grams/liter	<100
Gloss	50-60 @ 60°
Wet Film Thickness	6—8 mils
Dry Film Thickness	2.5—3.5 mils

ORDER INFORMATION

Packaging: Available in 1, 5, 30, and 55 gallon containers.

Colors: TY •COTE™ is available in 16 standard TEX-COTE® colors, or TEX-COTE® will match your color chip. Deep tone colors subject to an additional charge.

Application Rate: Coverage rates will be between 200-250 square feet per gallon (4.9 to 6.0 square meters/liter), depending on surface porosity and texture.

Shelf Life: 12 month shelf life, based on the following:

- Containers stored upright and air tight

in a cool, dry place at temperature between 45°F and rising to 100°F (7 °C to 38°C). AVOID FREEZING.

- Skins formed on surface of product shall be removed prior to mixing, moving, or using.

SAFETY

Warning

TY •COTE™ contains crystalline silica. Use with adequate ventilation. Do not breathe spray mist or dust. Avoid contact with eyes, skin, and clothing. Wash thoroughly after handling.

First Aid

If you experience difficulty in breathing, leave area to obtain fresh air. If difficulty continues, seek medical attention. In case of eye contact, flush immediately with large quantities of water for at least 15 minutes. Seek medical attention if blurring or redness continues.

VOC COMPLIANCE

All TEX-COTE® products comply with federal and state Volatile Organic Compound (VOC) rules and regulations. Please contact your nearest TEX-COTE LLC office for assistance on the local VOC compliance in the area of intended use.

WARRANTY

Upon completion of application of coating in accordance with the manufacturer's recommendations, TEX-COTE LLC, will extend its limited commercial warranty for product replacement as a result of defect in the material. The manufacturer must be notified prior to the application of the coating and the application must be in compliance with the manufacturer's recommendations for installation. TEX-COTE LLC shall have no obligation to contribute to or otherwise participate in labor or cost associated with effecting repairs. Specimen copy of material warranty available upon request.



CORPORATE OFFICES & EASTERN PLANT
 2422 East 15th Street Panama City, Florida 32405
 Tel: (850) 769-0347 Fax: (850) 913-8619

COMMERCIAL SALES OFFICE
 4101 Ravenswood Road, Suite 218
 Ft. Lauderdale, Florida 33312
 Tel: (954) 581-0771 Fax: (954) 581-9516

WESTERN FACILITY
 417 E. Weber Avenue
 Compton, California 90222
 Tel: (323) 233-3111 Fax: (310) 438-2873