



Stucco and EIFS Finishes

TUFF-GUARD 99®

DESCRIPTION

TUFF-GUARD 99® is a spray applied coating which dries to a hard yet flexible textured finish. This material is used for the protection and beautification of EIFS, stucco, vertical metal surfaces, and concrete surfaces where a thick stucco or concrete appearance is desired. These finishes are extremely resistant to fading from sunlight exposure. This coating dries quickly to a hard durable finish and its texture is ideal for masking surface

imperfections.

FEATURES

- Available in Sand and Medium textures.
- High-Build Textured Coating.
- One-Coat Application.
- Apply directly to an EIFS Base Coat.
- Apply to previously coated EIFS Finish.
- Apply to primed brown and scratch stucco coats for a textured finish.
- Apply to vertical metal surfaces.
- Apply to concrete surfaces.

BENEFITS

- Long lasting colors.
- Long term protection.
- Lower application cost.
- Reduced application time.
- Lower maintenance costs.

RECOMMENDED OVER

EIFS, stucco brown and scratch coats, vertical metal surfaces, concrete tilt wall, and cast in place concrete surfaces.

APPLICATION

Application Equipment:

For spray application, product should be applied using a Graco 2030 or similar texture spray rig. A Graco 204-000 Textured Spray Gun is recommended which utilizes the "Buck Rogers" style tip. Textured appearance can be modified by altering tip sizes. Tip sizes between 1/4" - 3/8" are recommended depending on texture. Overall appearance depends on application technique. Mock-up sample for architect/owner's approval is recommended.

Surface Preparation:

All surfaces should be sound, clean, and dry prior to coating application. The surface should be free of all oil, grease, dirt, mildew, concrete bond-breakers, curing compounds, and efflorescence. Efflorescence can be removed using a mild acid solution. All other contaminants can

be removed by a mild Tri-sodium Phosphate (TSP) solution, followed by power washing. This coating may be applied to previously painted surfaces without the use of a primer if the surface is in sound condition with no chipping, flaking, or chalking present. This coating may be applied over any EIFS base coat without the use of a primer. This coating may be applied directly to sound clean concrete. All concrete surfaces should cure for a minimum of two weeks and the concrete pH should not exceed 13. Stucco should be fully cured and dry hard which is typically 14 days under normal drying conditions. For coating previously painted metal substrates, TEX-BOND® primer should be used. For coating bare metal surfaces, METAL-PRIME™ primer should be used. Primers should be allowed to cure for a minimum of 12 hours prior to the application of the TUFF-GUARD 99®.

Application:

Apply this textured coating after the surface has been prepared according to the previous directions. For spray application, apply at a coverage rate of 80-100 square feet per gallon (8.5 sq. m/3.78 L) depending on the texture chosen. Always maintain a wet edge. Allow a minimum of 24 hours to dry under ideal weather conditions prior to exposure to water.

Maintenance:

No special maintenance is required. Should this coating become soiled, clean with light water pressure and mild detergent.

Clean Up:

Water

BEST PERFORMANCE

TUFF-GUARD 99® shall be applied under the following ideal conditions:

- Rain is not imminent and the surfaces are not damp or frozen. Avoid freezing product.
- Do not apply material when snow, rain, and freezing are imminent. Wet conditions combined with cold temperatures

may cause improper curing of product.

- Application temperature is above 50°F and rising, not to exceed 100°F (37.8°C).
- All foreign matter should be removed prior to the coating application.
- Material use is above grade only. Do not use below grade.
- Avoid application in direct sunlight as this will shorten the open time and the

coating's ability to wet into itself.

- Mix thoroughly before using. Product must be used within 12 months; store and handle as specified by the manufacturer.
- TEX-COTE LLC does not promote or recommend coating the sealant joints, nor is the sealant compound an approved substrate.

TECHNICAL DATA

- Color: Available in a wide range of colors.
- Gloss: Flat Finish.
- Texture: Sand and Medium Texture.
- Weight per gallon: 10.0 lbs ± 0.25 lbs.
- Weight solids: 57-62 %.
- VOC: <50 g/L.
- Flash Point: Does not flash.
- Viscosity: 110-115 KU, Paste Paddle.

ORDER INFORMATION

Packaging:

Container sizes— 5 gal (19 L). Material coverage rates vary due to surface porosity, texture, and application method.

Colors:

Product is available in TEX-COTE® standard paint colors. Contact the manufacturer for special color matching. Contact representative for information.

Shelf Life:

12 month shelf life under the following

proper conditions:

- Containers must be stored upright and airtight in a dry place.
- Maintain air temperature at 45°F—100° F. (7°C—38°C).
- Skins formed on surface of material must be removed prior to moving containers or mixing.

SAFETY

Do not breathe spray mist or dust. Avoid contact with eyes, skin, and clothing. Wash thoroughly after handling. Use in well ventilated areas. Use approved respirator in poorly ventilated areas. Keep liquid product away from heat sources and children.

First Aid:

If you experience difficulty in breathing, leave area to obtain fresh air. If difficulty

continues, seek medical attention. In case of eye contact, flush immediately with large quantities of water for at least 15 minutes. Seek medical attention if blurring or redness continues. If swallowed, do not induce vomiting. Seek medical treatment immediately. Refer to MSDS for further information.

VOC COMPLIANCE

All TEX-COTE® products comply with federal and state Volatile Organic

Compound (VOC) rules and regulations. Please contact your nearest TEX-COTE LLC office for assistance on the local VOC compliance in the area of intended use.

WARRANTY

Upon completion of application of coating in accordance with the manufacturer's recommendations, TEX-COTE LLC will extend its limited commercial warranty for product replacement as a result of a defect in the material. The manufacturer must be notified prior to the application of the coating and the application must be in compliance with manufacturer's recommendations for installation. TEX-COTE LLC shall have no obligation to contribute or to otherwise participate in labor or cost associated with effecting repairs. Specimen copy of material warranty is available upon request.



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