



Architectural & Protective Coatings

TEX • COTE® TRIM • COTE®

DESCRIPTION

TEX • COTE® TRIM • COTE® is a water-based system formulated with 100% acrylic resin. Choice of pigments has been selected to provide the best weatherability, color retention and gloss-uniformity when exposed to high ultraviolet sunshine. The formulation also reflects versatile properties for spray, roll or brush applications. The rheology of the system provides flow, leveling and the necessary wet edge during application. Scrub resistance is excellent. Available in satin and semi-gloss finishes.

FEATURES

- Mildew and dirt resistant
- Resists salt spray and moisture.
- Highly breathable.

BENEFITS

- Long lasting colors
- Long term protection
- Heat reflective
- Easy to clean

RECOMMENDED OVER

TEX • COTE® TRIM • COTE® is recommended over Primer 27 "W". Also may be used over other manufacturer approved substrate.

APPLICATION

Installation

TEX • COTE® TRIM • COTE® can be applied by brush, roller, or commercial grade airless. Coverage rates will be between 175 to 225 square feet per gallon, depending on surface porosity and texture. Commercial grade airless tip size .017 to .019.

Surface preparation

All surfaces must be sound, clean and dry prior to application of TEX • COTE® TRIM • COTE®. All loose, flaking or oxidized paint shall be removed from surface by sand blasting, water blasting, wire brushing or scraping. Large cracks, holes and voids must be filled in with cement patching compound which utilizes a bonding agent such as TEX • BOND™. Texture of patch shall match existing surface. Cracks less than 1/32" shall be filled with

FLEX-PATCH® compound. Cracks greater than 1/32" and less than 3/8" can be patched with TEX • COTE® SKIM COTE. All surfaces must be primed with SUPER • COTE™ CLASSIC or Textured Primer, or other manufacturer approved primers for non-masonry surfaces. See technical data for SUPER • COTE™ CLASSIC and Textured Primers.

Application Rate

Coverage rates will be between 175-225 square feet per gallon (4.9 to 6.0 square meters/liter) depending on surface porosity and texture.

Application

Over a dry, clean, properly prepared surface, apply the TEX • COTE® TRIM • COTE® at the specified application rate. Application shall be at uniform film thickness over the entire wall. A wet edge shall be maintained during spraying

(brushing or rolling) at all times. To prevent lap marks, avoid starting and stopping midway on walls. On large areas, two people spraying simultaneously are recommended to avoid lap marks and spray patterns.

If rolling on TEX • COTE® TRIM • COTE®, with fully loaded roller, apply in vertical strokes initially, then cross roll for even film, ending with vertical strokes. To prevent lap marks proceed as above and continue to a "natural break" such as panel edge, seam or corner.

Drying/Curing Times

To touch: 2 hrs. approximately

Hardness: 24 hrs. minimum

Note: After 24 hours, residual matters in film will continue to cure with additional days of drying. Times are based on ideal weather conditions.

Clean Up

BEST PERFORMANCE

1. Do not apply material when snow, rain or freezing conditions are imminent. Wet conditions combined with cold temperatures may cause improper curing of product.
2. Application temperature shall be between 45°F rising to 100°F (7°C to 38°C).
3. Do not apply if rain is imminent. AVOID FREEZING.

4. Surfaces shall be clean, dry and properly prepared.
5. Formulated for use over TEX • COTE® Primer 27 "W".
6. Products shall be handled and stored as indicated herein.
7. Roof & parapet top caps shall be installed and sealed against water penetration before application.
8. Trim areas, metals and other substrates may require another TCA primer. Con-

sult manufacturer or representative for recommendations.

9. TCA does not promote or recommend coating the sealant joints, nor is the sealant compound an approved substance.

TECHNICAL DATA

TEX •COTE® TRIM •COTE® Applicable Standards American Society for Testing Materials (ASTM)

Test Method	Property	Result
ASTM G23-81	Accelerated Weathering	5000 Hours—Pass
ASTM C67/D2794	Freeze-Thaw Resistance 29 cycles	Pass
ASTM D522-89	1/6" Mandrel Bend Test	100 Hours—Passed
ASTM D4541	Adhesion Pull Off Strength	580 PSI
ASTM E-84	Flame Spread & Smoke Development	Meets Class A Fire Rating
ASTM G-21	Fungal & Mildew Resistance	No Growth

TECHNICAL DATA

Table 1 Physical Properties*	
Water based acrylic copolymer blend	
Test Property	Ranges
Solids by weight	35-52%
Solids by Volume	31-37%
Weight per Gallon	8.7-10.8 lbs.
Moisture Vapor Permeability	7.5 Metrics perms (with Primer)
Resin base	100% Acrylic
VOC	<50 grams/liter

*Specific properties based on base used for chosen color and STD or 1113 compliant formulation.

ORDER INFORMATION

Packaging

Available in 1, 5 and 30 gallon containers.

Colors

Over 570 heat reflective colors. Deep tones colors incur an additional charge.

Application Rate

Mix thoroughly before using. For

warranty purposes, apply 2 separate coats at 400 sq. ft. per gallon over properly primed substrate.

Shelf Life:

- Twelve month shelf life under proper conditions.
- Containers must be stored upright and airtight in a dry space.
- Maintain air temperature of 45°F –

100°F (7°C – 38°C).

- Skins formed on surface of material must be removed prior to moving containers or mixing.

SAFETY

Warning: Contains hydrocarbon solvents. Use with adequate ventilation. Do not breathe spray mist or dust. Avoid contact with eyes, skin and clothing. Wash thoroughly after handling.

First Aid: If you experience difficulty in breathing, leave area to obtain fresh air. If difficulty continues, seek medical attention. In case of eye contact, flush immediately with large quantities of water for at least 15 minutes. Seek medical attention if blurring or redness continues.

VOC COMPLIANCE

All TEX •COTE® products comply with federal and state Volatile Organic Compound (VOC) rules and regulations. Please contact your nearest TCA office for assistance on the local VOC compliance in the area of intended use.

WARRANTY

Upon completion of application of coating in accordance with the manufacturer's recommendations, Textured Coatings of America, Inc. will extend its limited commercial warranty for product replacement as a result of defect in the material. The manufacturer must be notified prior to the application of the coating and the application must be in compliance with the manufacturer's recommendations for installation. Textured Coatings of America, Inc. shall have no obligation to contribute to or otherwise participate in labor or cost associated with effecting repairs. Specimen copy of material warranty available upon request.



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