

Technical Data Sheet

Primers/Block Fillers/Patching Compounds

TEX-COTE® RE-COTETM PRIMER

DESCRIPTION

RE•COTE™ PRIMER is a low VOC 100% acrylic primer. The primer offers excellent adhesion to chalky and previously painted surfaces. Due to its 100% acrylic composition, the primer offers good exterior durability and excellent Alkali and Efflorescence Resistance. RE•COTE™ PRIMER is low in odor, non-

flammable, and is safe and easy to use.

FEATURES

- •Novel low VOC 100% acrylic
- Breathable
- Excellent adhesion over previously painted surfaces
- Excellent Alkali and Efflorescence Resistance

BENEFITS

- Improves inter-coat adhesion.
- Use on a variety of substrates.

■ RECOMMENDED OVER

Previously Painted Surfaces of Concrete, cement plaster, masonry, brick, wood and composites

APPLICATION

Application Equipment

Apply with brush, roller or conventional airless to substrate at recommended coverage rate.

Surface Preparation/General

All surfaces must be sound, clean and dry prior to priming. Surface contaminants must be removed from surface by sand or water blasting, electric sanding, wire brush or scraping. Such surface contaminants as dust, dirt, mildew, form oils, loose substrates, etc., must be removed. All loose, flaking or oxidized paint shall be removed from surface by sand blasting, water blasting, wire brushing or

scraping. Large cracks, holes and voids must be filled in with cement patching compound which utilizes a bonding agent such as TEX •BOND®. Texture of patch shall match existing surface. Cracks less than 1/32 " shall be filled with FLEX-PATCH® compound. Cracks greater than 1/32 " should be patched with cementitious patching compound. Wall joints must be sealed with Polyurethane type sealant meeting

Federal Specifications TT-S-230 II.

Application Rate

250-300 square feet per gallon, depending upon surface porosity and type of finish. **Do not thin.**

Drying / Curing / Exposure Times:

To Touch: One (1) to two (2) hours. Recoating: Four (4) hours to overnight; depending on temperature.

Exposure: Four (4) weeks maximum. Note: If exposed to ultraviolet for more than 4 weeks, re-prime the surface. Important: Avoid exposing the freshly

Important: Avoid exposing the freshly applied primer to freezing conditions and low temperatures of less than 40°F and/ or fogs or rain.

Clean Up:

Use water for wet material and Methyl Ethyl Ketone (M.E.K.) for dry.

BEST PERFORMANCE

- 1. Do not apply over frozen, damp surfaces, with imminent rain or fog, or if temperature is dropping below 40°F. Avoid freezing product.
- 2. Do not expose to ultraviolet rays more than four (4) weeks before top-coating.
- 3. Roof and parapet top caps shall be installed and sealed against water penetration prior to priming.
- 4. Air temperature for application shall be 45°F and rising, not to exceed 100°F.
- 5. Retaining walls, planter boxes, below grade surfaces shall be waterproofed with an asphalt type sealer.

Note: TEX-COTE LLC products are not

for use below grade.

- 6. Surface shall be sound, properly prepared, clean and dry.
- 7. TEX-COTE LLC does not promote or recommend coating the sealant joints, nor is the sealant compound an approved substrate.

ORDER INFORMATION

Packaging:

Available in one (1) and (5) gallon pails.

Coverage Rates:

250-300 square feet per gallon, depending upon surface porosity and type of finish. **Do Not thin.**

Shelf Life:

- •Twelve month shelf life under proper conditions
- Containers must be stored upright and airtight in a dry space.
- Maintain air temperature of 45°F 100°F. (7°C—38°C). AVOID FREEZ-ING.
- Skins formed on surface of material must be removed prior to moving containers or mixing.

TECHNICAL DATA

Physical Property

Appearance of dry film

Binder

Carrier

Weight. Percent solids Volume percent solids

Viscosity, 77°F (KREB units)

Flash Point degrees F

VOC (grams/liters minus water)

Weight/gallon (pounds)

Wet Film Thickness

Dry Film Thickness

Typical Result

Off White Matte Finish

100% Acrylic

Water

62-65 Typical

46-50 Typical

110-116 Typical

11.8 Typical

>200 F (T.C.C.)

<100

5.5-6.5 mils

2.5-3.5 mils

SAFETY

Warning:

Use with adequate ventilation. Do not breathe spray mist or dust. Avoid contact with eyes, skin, or clothing. Wash thoroughly after handling. Read MSDS sheet before using material. Keep out of reach of children.

First Aid:

If you experience difficulty in breathing. leave the area to obtain fresh air. If continued difficulty is experienced, get medical attention immediately. In case of eye contact, flush immediately with large quantities of water for at least 15 minutes and get medical attention. For skin, wash thoroughly with soap and water. If swallowed, get medical attention immediately. Do not induce vomiting.

VOC COMPLIANCE

All TEX-COTE® products comply with federal and state Volatile Organic Compound (VOC) rules and regulations. Please contact your nearest TEX-COTE LLC office for assistance on the local VOC compliance in the area of intended use.

■ WARRANTY

Upon completion of application of coating in accordance with the manufacturer 's recommendations, TEX-COTE LLC will extend its limited commercial warranty for product replacement as a result of defect in the material. The manufacturer must be notified prior to the application of the coating and the application must be in compliance with manufacturer's recommendations for installation. TEX-COTE LLC shall have no obligation to contribute or to otherwise participate in labor or cost associated with effecting repairs. Specimen copy of material warranty is available upon request.



CORPORATE OFFICES & EASTERN PLANT

2422 East 15th Street Panama City, Florida 32405 Tel: (850) 769-0347 Fax: (850) 913-8619

COMMERCIAL SALES OFFICE

WESTERN FACILITY