1.01 SUMMARY
This section specifies the furnishing and application of TEX•TURA™, a water-based, high-build multi-texture/color wall coating system to interior/exterior surfaces.

1.02 SUBMITTALS
A. Manufacturer’s Literature:
   Materials description and application instructions for each type of material specified or required.
B. Copies of material safety data sheets for each product to be furnished.
C. Copy of product warranty.
D. Prior to commencement of painting submit copies of a complete list of all materials, identified by manufacturer’s name and product label or stock number. List to be formatted to match coating systems specified in this section.
E. 8” by 10” samples of product system, showing each coat.

1.03 QUALITY ASSURANCE
A. Installer Qualifications: Minimum two (2) years experience in the installation of the multi-texture/color wall coating system specified, or proof of ability by installation of mock-up prior to project execution.
B. Materials
   1. Provide materials only in factory sealed and labeled containers. Reuse of any containers for any reason is prohibited and will result in work not being acceptable.
   2. Provide all coating materials and related primers from same manufacturer.
   3. Coats: Employ number of coats and undercoats for all finishes pursuant to coating manufacturer’s published instructions. If full coverage is not obtained with the specified number of coats, apply such additional coats as necessary to produce the required finish.
C. Regulatory Agency Requirements:
   2. Comply with OSHA guidelines for protective clothing, glasses, gloves, and respirators as required for project conditions.

1.04 FIELD SAMPLES
A. Provide 8’ by 8’ sample for Architect’s and/or Owner’s review for each color and finish specified and for each substrate using actual substrate material.
B. Correct areas not accepted, modify methods of application to comply with specified requirements.
C. Do not proceed with work until field samples have been accepted.
D. Field samples may be part of the work.

1.05 PROJECT/ SITE CONDITIONS
A. Environmental conditions can be modified only if such requirements are a part of manufacturer's published application instructions.
B. Apply paint materials only when surface and air temperatures are above 45° F, and below 100° F, for 48 hours before, during, and after the coating application.
C. Do not apply exterior coating during rain, snow, or damp weather.
D. Do not apply coating in direct sunlight.
E. Apply coating materials only when relative humidity is lower than 85 percent and surface temperature is at least 5° F above dew point.
F. Provide conditions that are free of airborne dust and debris, or where dust can be generated.
G. Exterior Applications:
   1. Prior to coating application, install roof and parapet copings. Verify water tightness to preclude water penetration into substrates prior to coating system work.
   2. Allow installed joint sealants to cure per manufacturer’s specifications prior to coating system application.
   3. Do not apply coating system to below grade substrates.
   4. Do not leave first (primer) coat exposed to ultraviolet rays more than 4 weeks prior to application of TEX•TURA™ System. Recoat with primer if exposure exceeds time limitation.

1.06 DELIVERY, STORAGE, AND HANDLING
A. Deliver coating materials to job site in unopened, original containers with labels intact.
B. Store materials on site in tightly covered containers in an approved location. Maintain containers in storage, mixing and application of coating system in a clean condition, free of foreign materials and residue. Do not store in sunlight. Do not allow to freeze.
C. Remove all damaged or otherwise defective material from job site.

1.07 SAMPLING OF MATERIALS
A. Samples of materials being used on the job may be taken at any time at discretion of Architect for compliance with specified requirements.
1.08 WARRANTY
A. Provide manufacturer's standard written limited warranty against failures in materials for conditions stated herein.
1. Manufacturer warrants that vertical painted surfaces shall not exhibit chipping, peeling or flaking under anticipated conditions of exposure and wear when the paint materials and systems are applied pursuant to manufacturer's published instructions.
2. Duration of warranty: Five years from the date of completion of painting work.

Part 2 Products

2.01 COATING SYSTEM
A. Coating System: “TEX•TURA™ Multi Texture/Color (MT/C) Wall Coating System” as manufactured by Textured Coatings of America.
1. Water-based, multi-texture/color wall coating system. System shall have high-build characteristics consisting of a primer (if required), base coat and a one or more textured finish coat(s).
2. Color and texture: As indicated on Drawings/Color Schedule or selected by Architect.
B. Primers - New Interior Substrate
1. None required for:
   a. Brick
   b. Cement plaster
   c. Concrete
   d. Glass
   e. Gypsum board
   f. Plastic (except polyethylene or polypropylene).
2. Ceramic Tile: Primer X100 (2-part epoxy) or Primer No. X100 19C (water-based.)
3. Concrete block: TEX•COTE® Latex Block Filler, pigmented styrene-acrylic base resin.
4. Glazed Block: Primer X100 (2-part epoxy) or Primer No. X100 19C (water based).
5. Laminates: Primer X100 (2-part epoxy) or Primer No. X100 19C (water based).
6. Particle board: Primer 27 penetrating oil-based primer.
7. Wood: Primer 62 or Primer 27, penetrating oil-based primer.
C. Primers - New Exterior Substrate
1. Concrete: XL 70® Primer, solvent based vinyl toluene acrylic primer
2. Cement plaster: XL 70® Primer, solvent based vinyl toluene acrylic primer
3. Concrete block: XL 70® Slush-Cote, solvent based vinyl toluene acrylic primer; or TEX•COTE® Latex Block Filler, pigmented styrene-acrylic based resin.
D. Interior Base Coat: TEX•TURA™ “Multi-Texture/Color (MT/C) Interior Base Coat”. Water based urethane-latex acrylic coating.
1. Weight per gallon: 12 lbs, typical
2. VOC content: <250 g/l minus water
3. Volume Solids: 43%
E. Finish Coat: TEX•TURA™ Finish Coat.” 100% acrylic-based terploymer.
1. Weight per gallon: 11.9 lbs, typical
2. VOC content: 150 g/l minus water
3. Volume Solids: 48%
F. Optional Top Coats
1. COLOR•TEX® Clear
2. Sacrificial Graffiti Gard®
3. Permanent Graffiti Gard® IIIW System

2.02 MISCELLANEOUS MATERIALS
A. Patching Compounds:
   - FLEX•PATCH® or SKIM COTE, water-based acrylic compound

2.03 MANUFACTURER
A. Provide products by:
   Textured Coatings of America, Inc.
   Corporate Office and Eastern Plant
   2422 East 15th Street
   Panama City, FL 32405-6348
   (850) 769-0347 • FAX (850) 913-8619
   Fort Lauderdale Sales Office
   4101 Ravenswood Rd. Suite 218
   Ft. Lauderdale, FL 33312-5371
   (954) 581-0771 • FAX (954) 581-9516
   Western Plant
   5950 S. Avalon Blvd.
   Los Angeles, CA 90003-1384
   (323) 233-3111 • FAX (323) 232-1071

2.04 APPLICATION EQUIPMENT
A. Base Coat: One of the following application methods:
   1. Spray; Commercial grade sprayer equivalent to GRACO EM 590 or larger with minimum tip size of 0.017.
   2. Roller: Medium nap.
B. Finish Coat: Commercial grade sprayer equivalent to Goldblatt Hopper Gun or Sagola 429N, with adjustable air supply.
C. Lace Texture: Knock-down tool.

2.05 COLORS AND TEXTURES
A. As indicated on Drawings or selected by Architect.

Part 3 Execution

3.01 SUBSTRATE EXAMINATION
A. Examine substrates scheduled to receive coating system for conditions that may adversely affect the work. Do not apply specified coating systems until conditions are satisfactory.
B. Commencement of painting work constitutes acceptance of substrates to receive the work.

3.02 SURFACE PREPARATION
A. General: Perform surface preparation, including cleaning procedures, pursuant to coating manufacturer's published instructions and as specified for each particular substrate and coating condition.
1. Remove all fixtures and other items not scheduled to receive coating, or provide surface-applied protection prior to surface preparation and coating application. Upon completion of coating work in each area reinstall removed items.
2. All surfaces must be sound and
Upon completion of application of coating in accordance with the manufacturer’s recommendations, Textured Coatings of America, Inc. will extend its limited commercial warranty for product replacement as a result of defect in the material. The manufacturer must be notified prior to the application of the coating and the application must be in compliance with the manufacturer’s recommendations for installation. Textured Coatings of America, Inc. shall have no obligation to contribute to or otherwise participate in labor or cost associated with effecting repairs. Specimen copy of material warranty is available upon request.

3.04 APPLICATION
A. General: Apply all coatings pursuant to coating manufacturer’s published instructions. Use applicators and techniques best suited for substrate and type of material applied.
B. Base Coat: Apply base coat over properly prepared substrate, including primer if required at the manufacturer’s specified coverage rate.
1. Primer (if required) must be applied and cured under acceptable environmental conditions prior to base coat application.
2. Apply base coat as a uniform, pinhole-free, continuous film at 8 mils wet. Estimated coverage rate is 175 to 225 sq. ft./gal.
3. Permit base coat to dry fully prior to application of finish coat(s).
C. Finish Coat: Apply finish coat(s) over completed base coat, at the manufacturer’s specified application rate, for the texture and number of colors selected.
1. Employ manufacturer’s recommended equipment and methods for each texture specified.
2. Continue all work to a natural break such as a panel edge or corner. Avoid stopping and starting midway on substrate.
3. Minimum application rates: (per coat)
   a. Fine texture: 150 sq. ft./gal.
   b. Medium texture: min. 125 sq. ft./gal.
   c. Heavy texture: min. 100 sq. ft./gal.
D. Optional Topcoats: Apply optional topcoats specified pursuant to manufacturer’s published instructions.
1. Use of an optional finish topcoat must be indicated at the time of purchase for the TEX•TURA™ Base and Finish Coats.
2. Allow coating system, including texturing (if any), to cure for minimum 48 hours prior to application.
3. Estimate coverage rates:
   a. COLOR•TEX® Clear Glaze: 200 to 300 sq. ft./gal.
   b. Sacrificial Graffiti Gard®: 200 to 300 sq. ft./gal.
   c. Graffiti Gard® IIIW System: refer to manufacturer’s installation instructions
E. Stop immediately and contact your TEX•TURA™ representative if any difficulties should occur during installation.

3.05 CLEANING AND PROTECTION
A. Protect work of other trades, whether to be coated or not, against damage by coating and finishing work. Correct any damage by cleaning, repairing/replacing, and re-coating as acceptable to Architect.
B. Remove discarded coating materials, rubbish, cans, rags and similar construction waste from site at the end of each workday. Clean any areas that have received coating overspray or spillage.

3.03 MATERIAL PREPARATION
A. Mix and prepare coating system materials pursuant to coating manufacturer’s published instructions.
B. Store materials not in actual use in tightly covered containers. Maintain containers used in storage mixing, and application of coatings in a clean condition, free of foreign materials and residue. Do not store in sunlight. Do not allow to freeze.
C. Stir materials before application to produce a mixture of uniform density, and stir as required during application. Do not thin. Verify all colors prior to starting work.

WARRANTY

Upon completion of application of coating in accordance with the manufacturer’s recommendations, Textured Coatings of America, Inc. will extend its limited commercial warranty for product replacement as a result of defect in the material. The manufacturer must be notified prior to the application of the coating and the application must be in compliance with the manufacturer’s recommendations for installation. Textured Coatings of America, Inc. shall have no obligation to contribute to or otherwise participate in labor or cost associated with effecting repairs. Specimen copy of material warranty is available upon request.

TEX•COTE®
TEX•TURA™
GUIDE SPECIFICATION

CORPORATE OFFICES & EASTERN PLANT
2422 East 15th Street Panama City, Florida 32405
Tel: (850) 769-0347 Fax: (850) 913-8819

COMMERCIAL SALES OFFICE
491 Ravennwood Road, Suite 214
PT. Lauderdale, Florida 33312
Tel: (954) 981-0771 Fax: (954) 981-6816

WESTERN PLANT
5950 S. Avalon Blvd.
Los Angeles, California 90003
Tel: (213) 222-3114 Fax: (223) 222-1517

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