



## Primers/Block Fillers/Patching Compounds

# TEX-BOND™ CEMENT ADHESIVE

### DESCRIPTION

Textured Coatings of America's cement adhesive, TEX•BOND, is a pure acrylic/latex resin system specially formulated to strengthen the tensile, compressive and adhesive properties of cement and stucco mixes at the time of preparation. Additives to control set time, increase wet edge and reduce air pockets in this system ensure a high performance, one package product. TCA's TEX•BOND will withstand high alkaline conditions.

### FEATURES

- Flexible acrylic modifier for cement
- Water based

### BENEFITS

- Increases adhesion of concrete patches
- Results in stronger cement patches

### RECOMMENDED OVER

- Patching cement plaster, concrete and most masonry surfaces.
- Parging over masonry blocks or eroded cement plaster.
- An additive to mortar mixes requiring increased strength.

### APPLICATION

#### Surface Preparation / Patching

Remove all loose material from area. Vee out cracks. Dampen areas with water for better acceptance of patch material.

#### Surface Preparation / Parge Coat

Power wash walls to remove all dirt, efflorescence, and other laitance. Repair all cracks per above. Wet down wall prior to application of parge coat for better adhesion.

#### Application Rate

Rate may vary depending upon use. For patching, we recommend 1-gallon for every 100 pounds stucco patch. Sand and water are added for proper consistency.

#### Stucco Patch

TEX•BOND may also be used as an additive to mortar mixes requiring increased strength. A five gallon mix for Stucco Patch is:

Stucco Patch	50 lbs.
TEX•BOND™	1/2 gallon
Water	as needed for proper consistency.

Texture of patch shall match existing area. Cracks less than 1/32" shall be filled with TCA FLEX•PATCH® Patching Compound. Cracks greater than 1/32" and less than 3/8" can be patched with TEX•COTE® Skim Cote.

#### Application

#### Cement/Parge Mixture

This product is an additive to mortar mixes requiring increased strength. A 20 gallon mix for Cement or Parge is:

Cement	100 lbs.
Sand	250 lbs.
TEX•BOND™	3 1/2 gallons
Water	as needed for proper consistency.

#### Clean-up

1. Wet material on surfaces or equipment, use water to clean up.
2. Dry material on surfaces or equipment, use xylene or toluene.

#### Maintenance

Keeping the walls damp while cement parge coat or patch is curing will strengthen the mix. Damp rags can be placed on the mix, or the walls can be wet with a light spray from a garden mister. See cement instructions for further information.

### BEST PERFORMANCE

1. Avoid freezing product.
2. Do not apply when rain is imminent or under freezing conditions.
3. Temperature at application shall be above 45°F & not exceeding 100°F (7.0°C - 37.8°C).
4. Store and use as described herein.
5. TCA does not promote or recommend coating the sealant joints, nor is the sealant compound an approved substrate.
6. Roof & parapet top caps must be installed and sealed with a continuous metal cap, minimum 4" (10 cm) leg on exterior side, prior to priming. All openings shall be sealed against water penetration.
7. TCA products are not for use below grade.
8. Retaining walls, planters, any below grade surfaces shall be waterproofed with asphalt sealer.

**TECHNICAL DATA**

Physical Property	Typical Result
Solids, % by weight	45
Solids, % by volume	32
Viscosity @77°F, KU	85
Density, pounds per gallon	10.4
System	Water based latex

**ORDER INFORMATION**

**Packaging**

Available in 1-gallon and 5-gallon containers.

**Application Rate**

Application rate will vary based on use. For stucco patch, use 1-gallon TEX•BOND™ for every 100 pounds stucco patch. Use 3.5 gallons for every 20 gallons parge mixture.

**Shelf Life**

12 months based on following: Containers shall be stored upright and air tight in dry place at temperature 45°F (7°C) and rising and not exceeding 100°F (37.8°C). AVOID FREEZING. Skins formed on surface of material must be removed before moving containers, mixing, using.

**SAFETY**

Warning: Contains crystalline silica. Use with adequate ventilation. Do not breathe spray mist or dust. Avoid contact with eye, skin and clothing. Wash thoroughly after handling.

First Aid: If you experience difficulty in breathing, leave area to obtain fresh air. If difficulty continues, seek medical attention. In case of eye contact, flush immediately with large quantities of water for at least 15 minutes. Seek medical attention if blurring or redness continues.

**VOC COMPLIANCE**

All TEX•COTE® products comply with federal and state Volatile Organic Compound (VOC) rules and regulations. Please contact your nearest TCA office for assistance on the local VOC compliance in the area of intended use.

**WARRANTY**

Upon completion of application of coating in accordance with the manufacturer's recommendations, Textured Coatings of America, Inc. will extend its limited commercial warranty for product replacement as a result of a defect in the material. The manufacturer must be notified prior to the application of the coating and the application must be in compliance with manufacturer's recommendations for installation. TEX•COTE® shall have no obligation to contribute or to otherwise participate in labor or cost associated with effecting repairs. Specimen copy of material warranty is available upon request.



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