



**Primers/Block Fillers/Patching Compounds**

**LATEX BLOCK FILLER**

**DESCRIPTION**

TEX·COTE® Block Filler is a pigmented, styreneacrylic base resin system formulated to provide filling and damp-proofing properties to masonry block systems. Meets most parameters of Federal Specification 1098D.

**FEATURES**

- Low VOC - green product
- Fills in pores on block
- Provides uniform background
- Water based

**BENEFITS**

- Increases opacity
- Improves intercoat adhesion
- Can be used for interior or exterior applications

**RECOMMENDED OVER**

- All masonry blocks
- Split Face Block
- Slump Stone
- Cinder Block
- Adobe Block
- Light Weight Concrete

Note: May be applied over uncured or damp surfaces which are untreated.

**APPLICATION**

**Surface Preparation / General:** Mason shall lay blocks evenly and level to exterior side of wall. Mortar joints shall be flush and not raked. Cracks in mortar shall be sealed prior to application. Blocks shall be waterproofed below grade with asphalt type sealer.

All surfaces must be sound and clean prior to application. Surfaces may be uncured but not damp. Such contaminants as dust, dirt, mildew, form oils, loose substrate shall be removed. Large cracks, holes, and voids must be filled with cement patching compound utilizing TCA's TEX·BOND Cement Adhesive. Texture of patch shall match existing area. Cracks less than 1/32" shall be filled with FLEX-PATCH® compound.

Cracks greater than 1/32" and less than 3/8" can be patched with TEX·COTE® SKIM COTE. Interfacing wall joints shall be sealed with polyurethane type sealant meeting Fed. Spec. TT-S-23011.

**Recommended Equipment:** Bull Dog or a big airless sprayer; (tip size .035), Brush, Roller, or Rubber Float.

**Note:** It is recommended that recessed mortar joints be brushed since spray application may not completely treat them.

**Application of TEX·COTE® Block Filler**

1. Thinning is not necessary or recommended. Use as supplied.
2. Apply at 50 to 80 sq. ft/gallon (1.2-2.0 square meters/liter) depending on surface porosity and texture.
3. Smooth as necessary to provide a

tight seal against water intrusion into block.

4. Excess material should be removed to avoid irregular surfaces.
5. Second coat may be applied as needed to provide smooth coating substrate.

**AVOID FREEZING.** Skins formed on surface of material must be removed prior to moving containers, mixing or using.

**Drying Curing Times:** Allow 24 hours drying time under ideal weather conditions prior to coating or between coats.

**Clean Up / Containers / Storage:** To clean up wet material, use water. Clean up dry material with xylol or toluene or M.E.K.

**BEST PERFORMANCE**

1. Application temperature shall be above 45°F and below 100°F (7.0 - 38°C).
2. Do not apply over damp or frozen surfaces. Avoid freezing product.
3. Do not apply material when snow, rain or freezing are imminent. Wet conditions combined with cold temperatures may cause improper curing of product.
4. Roof and parapet top caps shall be installed and sealed prior to applica-

tion. Top cap shall be a metal continuous unit with 4 inch exterior leg. All openings shall be sealed against water penetration prior to application.

5. Not recommended for use below grade. Use asphalt type sealer for retaining walls, planters, below grade surfaces.
6. Products must be used within shelf life and stored as described herein.
7. Shall not be exposed to ultraviolet more than 4 weeks prior to coating.

Surface shall be re-primed after 4 weeks exposure.

8. All form oils, curing compounds, bond breakers, etc., should be removed prior to application.
9. TCA does not promote or recommend coating the sealant joints, nor is the sealant compound an approved substrate.
10. Do not thin.

**TECHNICAL DATA**

<u>Physical Property</u>	<u>Typical Result</u>
Solids, % by weight	70
Solids, % by volume	51
Weight per Gallon	13.5
VOC	100 max

**ORDER INFORMATION**

**Packaging:** Available in 5 gallon containers, 30 gallon drums

**Application Rate:** Apply at a rate of 50 to 80 square feet per gallon. Application rate is dependent upon the surface porosity and block irregularity.

**Shelf Life:** Twelve month shelf life under

proper conditions:

- Containers must be stored upright and airtight in a dry space.
- Maintain air temperature of 45°F – 100°F (7°C – 38°C).
- Skins formed on surface of material must be removed prior to moving containers or mixing.

**SAFETY**

**Warning:** Contains crystalline silica. Use with adequate ventilation. Do not breathe spray mist or dust. Avoid contact with eyes, skin and clothing. Wash thoroughly after handling.

**First Aid:** If you experience difficulty in breathing, leave area to obtain fresh air. If difficulty continues, seek medical attention. In case of eye contact, flush immediately with large quantities of water for at least 15 minutes. Seek medical attention if blurring or redness continues.

**VOC COMPLIANCE**

All TEX•COTE® products comply with federal and state Volatile Organic Compound (VOC) rules and regulations. Please contact your nearest TCA office for assistance on the local VOC compliance in the area of intended use.

**WARRANTY**

Upon completion of application of coating in accordance with the manufacturer's recommendations, Textured Coatings of America, Inc. will extend its limited commercial warranty for product replacement as a result of defect in the material. The manufacturer must be notified prior to the application of the coating and the application must be in compliance with the manufacturer's recommendations for installation. Textured Coatings of America, Inc. shall have no obligation to contribute to or otherwise participate in labor or cost associated with effecting repairs. Specimen copy of material warranty available upon request.



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