



## Architectural & Protective Coatings

# TEX • COTE® D.F. COLOR • COTE DEAD FLAT

### DESCRIPTION

TEX • COTE® D.F. COLOR • COTE is a 100% acrylic latex exterior finish formulated as a high quality finish to be applied over TEX • COTE® Textured Primer. TEX • COTE® D.F. COLOR • COTE is weather, moisture and mildew resistant. This coating is recommended over

TEX • COTE® Textured Primers and over approved water base and oil base textured coatings.

### FEATURES

- 100% acrylic exterior coating

### BENEFITS

- Weather resistant coating
- Mildew resistant

### RECOMMENDED OVER

TEX • COTE® COLOR • COTE DEAD FLAT is recommended over TEX • COTE® XL 70® Textured Coating, Textured Primer, TEX • COTE® 100, 300, 400 and 600 coatings, and other approved manufacturer surfaces.

### APPLICATION

**Application Equipment:** Brush, roller or commercial grade airless. Recommended tip size .015-.019.

**Surface Preparation:** All surfaces must be clean, sound and dry prior to the application of TEX • COTE® D.F. COLOR • COTE. All loose, flaking or oxidized paint shall be removed via sand-blasting, water blasting, wire brushing or scraping. Surface contaminants such as dust, chalk, mildew, form oils and foreign matter must be removed and stabilized with an appropriate primer. If old paint is in sound condition, wash off excess chalk and allow to dry before application. Decayed cement plaster shall be removed and new stucco floated using a bonding agent such as TCA 's TEX-BOND System. Large cracks, holes and voids must be filled with cement patching compound and TEX-BOND. Texture of patch shall match existing surface. Cracks less than 1/32 " shall be filled with FLEX-PATCH® Patching Compound. Cracks greater than 1/32 " and less than 3/8 " can be

patched with TEX • COTE® SKIM COTE. Interfacing wall joints shall be sealed with a high performance sealant compatible with the coating system.

**Application Rates:** 175-250 Square feet per gallon depending on the porosity, surface texture and color.

**Note:** For color change, two separate coats may be needed. Allow the first coat to dry before applying the second coat.

**Application:** Application shall be made over a dry, clean properly prepared surface at the specified application rate. Allow TEX • COTE® Textured Primer solvent based to cure a minimum of four ( 4 ) days prior to the application of TEX • COTE® D.F. COLOR • COTE. A uniform film thickness should be provided over entire surface. A wet edge must be maintained during spraying, brushing or rolling at all times to prevent lapmarks. Avoid starting and stopping midway on walls or large areas. For large areas, two men spraying simultaneously may be utilized to avoid lap marks and spray patterns. Darker colors are more prone to

lap marks. Be sure to maintain wet edge. If rolling, fully load roller, and apply in vertical strokes initially, then cross roll for even film or desired appearance. To prevent lap marks, proceed as above and continue to a "natural break" such as a panel edge, seam or corner. Back rolling while spraying will help minimize spray patterns.

### Maintenance

No physical maintenance necessary. Technical service and laboratory services available. Contact your sales representative or a TEX • COTE® Spray Technician. Special specifications provided on request.

### Drying / Curing Times

- Set to touch - approximately 2 hours under ideal conditions.
- Hard - 24 hours under ideal conditions.

**Note:** After 24 hours, residual matter in film will continue to cure with additional days of drying. Times are based on favorable weather.

### BEST PERFORMANCE

Application of TEX • COTE® D.F. COLOR • COTE shall be under the following conditions:

1. Do not apply over wet, damp or frozen surfaces.
2. Do not apply material when snow, rain and freezing are imminent. Wet conditions combined with cold temperatures may cause improper curing of product.
3. Application temperature shall be 45°F

and rising. Not to exceed 100°F ( 7 °C to 38 °C ).

4. Do not apply if rain is imminent.
5. Surface shall be clean, dry and properly prepared.
6. Product shall be handled and stored as indicated herein.
7. Roof and parapet top caps shall be installed and sealed against water penetration before coating.
8. Retaining walls, planter boxes, etc.,

shall be waterproofed on the backside with a below grade asphaltic type material prior to backfilling.

9. TCA does not promote or recommend coating the sealant joints, nor is the sealant compound an approved substrate.
10. Any skins formed on surface shall be removed prior to mixing, moving or using.

**TECHNICAL DATA**

| <u>Properties</u> | <u>Typical Result</u>                   |
|-------------------|---|
| Solids by Weight  | 50.0%                                   |
| Solids by Volume  | 31.8%                                   |
| Weight Per Gallon | 11.30 lbs                               |
| VOC               | <100 grams/liter                        |
| System            | Latex ( Water Based )                   |
| Resin             | 100% Acrylic ( internally plasticized ) |
| Mildewcide        | Non-mercurial                           |
| Gloss             | 0 -5 @ 60°                              |

**ORDER INFORMATION**

**Container Size:** Available in 1, 5, 30 and 55 gallon containers.

**Colors:** TEX •COTE® D.F. COLOR •COTE is available in 16 TEX •COTE® standard colors or special colors upon request. Deep tone colors

are subject to additional costs.

**Application Rate:** 175 to 250 square feet per gallon depending upon porosity and texture of substrate.

**Shelf Life:** Twelve month shelf life based on the following:

- Containers shall be stored upright and

airtight in a dry place.

- Maintain air temperature of 45°F to 100°F ( 7°C to 38°C ).
- Skins formed on surface of material must be removed prior to moving containers or mixing.

**SAFETY**

**Warning**

TEX •COTE® D.F. COLOR •COTE contains crystalline silica. Use with adequate ventilation. Do not breathe spray mist or dust. Avoid contact with eyes, skin and clothing. Wash thoroughly after handling.

**First Aid**

If you experience difficulty in breathing, leave area to obtain fresh air. If difficulty continues, seek medical attention. In case of eye contact, flush immediately with large quantities of water for at least 15 minutes. Seek medical attention if blurring or redness continues.

**VOC COMPLIANCE**

All TEX •COTE® products comply with federal and state Volatile Organic Compound ( VOC ) rules and regulations. Please contact your nearest TCA office for assistance on the local VOC compliance in the area of intended use.

**WARRANTY**

Upon completion of application of coating in accordance with the manufacturer 's recommendations, Textured Coatings of America, Inc. will extend its limited commercial warranty for product replacement as a result of defect in the material. The manufacturer must be notified prior to the application of the coating and the application must be in compliance with the manufacturer' s recommendations for installation. Textured Coatings of America, Inc. shall have no obligation to contribute to or otherwise participate in labor or cost associated with effecting repairs. Specimen copy of material warranty available upon request.



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