PRODUCT PROFILE

DESCRIPTION

COLOR•COTE™ was developed as a superior coating to be compatible with and have excellent adhesion to the different types of TEX-COTE® textured coatings. COLOR•COTE™ is salt spray, moisture, and mildew resistant. COLOR•COTE™ can be used for color changes, banding, to revive older TEX-COTE® projects, or by itself with an appropriate priming system over manufacturer-approved substrates

FEATURES

Satin Finish

BENEFITS

• 100% Water-Based Acrylic Exterior Coating

• Mildew and Dirt Resistant

• Resists Salt Spray and Moisture

RECOMMENDED PRIMERS/SUBSTRATES

TC600, TC100, TC300, XL 70*, TUFF-GUARD 99*, and Other Approved Films. If coating over XL 70*, must allow XL 70* to cure a minimum of 10-14 days prior to coating.

PRODUCT APPLICATION

APPLICATION EQUIPMENT GENERAL/SURFACE PREPARATION COLOR \bullet COTE $^{\text{TM}}$ can be applied by brush, roller or commercial grade airless. Tip size .015 to .019.

All surfaces must be sound, clean and dry prior to application of COLOR •COTE™. All loose, flaking, or oxidized paint shall be removed from surface by abrasive-blasting, water-blasting, wire brushing, or scraping. Surface contaminants such as dirt, dust, mildew, form oils, loose substrate, etc., shall be removed. If old paint is in sound condition, wash off excess chalk and allow to dry thoroughly. Large cracks, holes, and voids must be filled in with cement patching compound which utilizes a bonding agent such as TEX•BOND®. Texture of patch shall match existing surface. Cracks less than 1/32" shall be filled with FLEX •PATCH® compound. Cracks greater than 1/32" and less than 3/8" can be patched with TEX-COTE® SKIM•COTE™.

APPLICATION RATE

Coverage rates will be between 200-250 square feet per gallon (4.9 to 6.0 square meters/liter) depending on surface porosity and texture.

APPLICATION

Over a dry, clean, properly prepared surface, apply COLOR•COTE™ at the specified application rate herein. Application shall be at uniform film thickness over the entire wall. A wet edge shall be maintained during spraying (brushing or rolling) at all times. To prevent lap marks, avoid starting and stopping midway on walls.

On large areas, two people spraying simultaneously are recommended to avoid lap marks and spray patterns. Darker colors are more prone to lap marks. Be sure to maintain wet edge. If rolling on COLOR•COTE™, with fully loaded roller, apply in vertical strokes initially, then cross roll for even film, ending with vertical strokes. To prevent lap marks proceed as above and continue to a "natural break" such as panel edge, seam or corner.

DRYING/CURING TIMES

- To Touch: 2 Hours Approximately
- Hardness: 24 Hours Minimum

NOTE: After 24 hours, residual matters in film will continue to cure with additional days of drying. Times are based on ideal weather.

MAINTENANCE

No special maintenance required. Should $\mathsf{COLOR} ullet \mathsf{COTE}^\mathsf{TM}$ become soiled, clean with soap and water

CLEAN-UP

- For Dry Material: Use Xylol, Acetone or Methyl Ethyl Ketone (MEK)
- For Wet Material: Use Water.

BEST PERFORMANCE

IMPORTANT STEPS

- Do NOT apply material when snow, rain, and freezing are imminent. Wet conditions combined with cold temperatures may cause improper curing of product.
- Application temperature shall be between 45°F rising to 100°F (7 $^{\circ}$ C to 37.7 $^{\circ}$ C).
- Do NOT apply if rain is imminent. AVOID FREEZING.
- Surfaces shall be clean, dry, and properly prepared.
- Formulated for use over TEX-COTE® textured coatings.
- Products shall be handled and stored as shown herein.
- Roof and parapet top caps shall be installed and sealed against water penetration before application.

NOTE: If TEX-COTE® XL 70° coating has cured 14 days or more, under ideal conditions, one can use any of the TEX-COTE® latex top coats.

TEX-COTE LLC does NOT promote or recommend coating the sealant joints, nor is the sealant compound an approved substrate.

TECHNICAL DATA

PHYSICAL PROPERTY	TYPICAL RESULT
Gloss	10-20 @ 60'
Volume Percent	40.0%
Weight Percent	57.8%
Moisture Vapor Permeance	>0.5 metric perms
Resin Base	100% Acrylic

PHYSICAL PROPERTY	TYPICAL RESULT
Dry Film Thickness	2.5 - 3.5 mils
Wet Film Thickness	6 - 8 mils
VOC (grams/liters minus water)	<100
Weight/Gallon (pounds)	11.2 lbs

ORDER INFORMATION

PACKAGING

COLORS

APPLICATION RATE

SHELF LIFE

Available in one (1), five (5), thirty (30), and fifty-five (55) gallon containers.

COLOR•COTE™ is available in 16 standard TEX-COTE® colors, or TEX-COTE® will match your color chip. Deep tone colors subject to an additional charge.

Coverage rates will be between 200-250 square feet per gallon (4.9 to 6.0 square meters/liter), depending on surface porosity and texture.

12-Month Shelf Life under proper conditions:

- Containers stored upright and airtight in a cool, dry place.
- Maintain temperature between 45*F rising to 100°F (7°C 37.7°C).
- Skins formed on surface of product shall be removed prior to mixing, moving, or using.

SAFETY

WARNING

- · Contains crystalline silica.
- Use with adequate ventilation.
- DO NOT breathe spray mist or dust.
- Avoid contact with eyes, skin, and clothing.
- Wash thoroughly after handling.

FIRST AID

- Use in well-ventilated areas.
- If you experience difficulty in breathing, leave area to obtain fresh air.
- If difficulty continues, seek medical attention.
- In case of eye contact, flush immediately with large quantities of water for at least 15 minutes.
- Seek medical attention if blurring or redness continues.

VOC COMPLIANCE

All TEX-COTE® products comply with federal Volatile Organic Compound (VOC) rules and regulations.

Please contact your nearest TEX-COTE LLC office for assistance on the local and state VOC compliance in the area of intended use.

WARRANTY

Upon completion of the application of the coating in accordance with the manufacturer's recommendations, TEX-COTE LLC will extend its limited commercial warranty for product replacement as a result of a defect in the material. The manufacturer must be notified prior to the application of the coating and the application must be in compliance with the manufacturer's recommendations for installation. TEX-COTE LLC shall have no obligation to contribute to or otherwise participate in labor or cost associated with effecting repairs. Specimen copy of material warranty is available upon request.

Corporate HQ & East Coast Facility

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West Coast Facility

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