



PRODUCT PROFILE

DESCRIPTION

TEX•TURA® is a pigmented, textured seamless wall finish. It is used for new or renovation projects to provide a multicolor and texture coordinated wall finish. The system is designed for quick installation and is typically spray applied using standard equipment.

FEATURES

- Durable, Flexible, Low Odor Coating System
- Rapid-Drying Properties
- Long-Term Adhesion Qualities
- Fungus and Mildew Resistant
- Highly Breathable Film
- Water-Based
- Low-VOC

BENEFITS

- Can Be Applied as Light, Medium or Heavy Splatter, or Light, Medium or Heavy Direction of Non-Direction Lace
- Washable Film
- Excellent Scrub Resistance
- Abrasion and Impact Resistant
- Applicator-Friendly

RECOMMENDED PRIMERS/SUBSTRATES

A wide range of wall surfaces, such as Drywall, Concrete, Concrete Block, Brick, Stucco, Wood, Glass, Plaster, Metal, and Plastic. Excellent as a "camouflage" coating over existing blemished surfaces.

PRODUCT APPLICATION

SURFACE PREPARATION

Remove all surface contaminants, including dust, dirt, mildew, form oils, laitance, and other potential bond breakers by abrasive-blasting, water-blasting, electric sanding, or wire brushing, pursuant to manufacturer's recommendations. Fill large cracks, holes, or voids with an appropriate patching compound, texturing to match adjacent surface. Cracks less than 1/32" shall be filled with FLEX-PATCH® compound. Cracks greater than 1/32" and less than 3/8" can be patched with TEX-COTE® SKIM•COTE™.

RECOMMENDED PRIMERS

Dependent upon substrate and exposure; refer to chart. All primers must cure according to manufacturer's instructions under acceptable environmental conditions prior to coating system application.

APPLICATION EQUIPMENT

Medium to long nap roller or commercial grade airless with tip size of .015 - .019. Air atomizing texture gun similar to the Superior Deluxe, Sagola 429, or Graco TexSpray Compact HP hopper gun.

APPLICATION RATE

Base coat is applied at 175 to 225 square feet per gallon. TEX•TURA® finish coats are dependent upon finish desired. They will vary from 100 to 300 square feet per gallon. Refer to application manual for further instructions.

APPLICATION OF TEX•TURA® BASE COAT

Prior to applying the base coat, ensure that material is thoroughly agitated. DO NOT THIN. Apply base coat with medium to long nap roller or commercial grade airless sprayer with a tip size of .017-.019. Material should be applied in a uniform, pinhole-free continuous film with a dry film thickness of 2.7 mils, over the entire surface. Allow base coat to cure a minimum of 4 hours to overnight depending on environmental conditions.

APPLICATION OF TEX•TURA® FINISH COAT

Prior to the application of the TEX•TURA® finish coat, the base coat should be fully cured and clean. Ensure that material is agitated thoroughly. In no event should material be thinned. Apply finish coat with an air atomizing texture gun similar to the Superior Deluxe, Sagola 429, or Graco TexSpray Compact HP hopper gun. Tip sizes will vary based on finish desired. This equipment creates a "splatter" effect.

The finish coat should be applied evenly with a vertical pass followed by a horizontal pass, or with a constant circular motion, to create a uniform texture. For a "lace" texture, use a trowel with light pressure to "knock-down" the finish in the direction of the desired lace. Finish coat can be applied as a light, medium, or heavy splatter or a light, medium, or heavy directional or non-directional lace.

APPLICATION OF TEX•TURA® FINISH COAT

Uncured During Application: Scrape off undesirable texture with a broad knife. Smooth down as much as possible. Let dry and re-apply base coat to repaired area. Once base coat has dried, re-apply desired texture.

After Full Cure: If needed, existing texture may be removed using a latex paint stripper. Mask off surrounding areas to be repaired. Apply stripper and allow it to soak for 20 minutes. Use a paint scraper to scrape off remover and loosen finish. For stubborn areas, use dry #2 coarse steel wool, sandpaper, or a wire brush; and scrub loose. Make necessary repairs to substrate with an appropriate patching compound and materials. Ensure that patched areas are finished so they are flush with surrounding substrate. Wipe clean with a damp cloth and let dry. Re-apply TEX•TURA® Base coat to repaired area. Once Base has dried, re-apply Finish coats in the desired order and texture.



MAINTENANCE

None beyond routine cleaning with water and mild detergent.

BEST PERFORMANCE

IMPORTANT STEPS

Do NOT apply TEX•TURA® until the following conditions are satisfied:

- Temperature from 45°F and rising to 100°F.
- Rain is not imminent. Surfaces are not damp or frozen.
- For use on interior surfaces only.
- Remove all surface contaminants that could adversely affect coating performance with TSP or equivalent cleaning solution. Follow by rinsing through.
- Mildew, fungus, and algae neutralized.
- Do NOT apply material when snow, rain, and freezing are imminent. Wet conditions combined with cold temperatures may cause improper curing of product.
- Joint sealants compatible with coating system and cured per manufacturer's specifications before application.
- Primers exposed to UV rays more than 4 weeks prior to coating application must be re-primed.
- Coating materials agitated thoroughly prior to use.
- Maximum 12-month shelf life. Storage and handling pursuant to manufacturer published instructions.
- TEX-COTE LLC does not promote or recommend coating the sealant joints, nor is the sealant compound an approved substrate.

TECHNICAL DATA

PHYSICAL PROPERTY	TYPICAL RESULT
System	100% Latex
Dry Film Thickness	3.0 mil @ 225 sf/gal
Volume Percent	43.4%, Typical

PHYSICAL PROPERTY	TYPICAL RESULT
VOC (grams/liter minus water)	<50 g/L
Weight/Gallon (pounds)	11.9 lbs., Typical

Applicable Standards | American Society for Testing Materials (ASTM)

TEST METHOD	PROPERTY	RESULT
ASTM D2240	Shore Hardness	55D
ASMT D2486	Scrub Resistance	> 9000
ASTM E-84	Flame Resistance	Class A
ASTM G-21	Mildew Resistance	0 (No Growth)
ASTM G-14	Impact Resistance	Pass, 51 inch-lb.
ASTM D4541	Adhesion	>200 PSI (Substrate Failure)

ORDER INFORMATION

PACKAGING

Available in one (1) gallon and five (5) gallon containers.

COLORS

Range of standard colors; custom colors available. Deep tones subject to upcharge.

COVERAGE RATES

Base coat is applied at 175 to 225 square feet per gallon. TEX•TURA® or lace coats are dependent upon finish desired. They will vary from 100 to 300 square feet per gallon. Refer to application manual for further instructions.

SHELF-LIFE

12-Month Shelf-Life under proper conditions:

- Containers are sealed, upright and airtight in a dry place.
- Maintain temperature of 45°F and rising to 100°F (7°C to 37.7°C); AVOID FREEZING.
- Skins formed on surface of material must be removed prior to moving containers or mixing.



SAFETY

WARNING

- Contains crystalline silica.
- Use with adequate ventilation.
- Do NOT breathe spray mist or dust.
- Avoid contact with eyes, skin, and clothing.
- Wash thoroughly after handling.

FIRST AID

- Use in well-ventilated areas.
- If you experience difficulty breathing, leave area to obtain fresh air.
- If difficulty continues, seek medical attention.
- In case of eye contact, flush immediately with large quantities of water for at least 15 minutes.
- Seek medical attention if blurring or redness continues.

VOC COMPLIANCE

All TEX-COTE® products comply with federal Volatile Organic Compound (VOC) rules and regulations.

Please contact your nearest TEX-COTE LLC office for assistance with the local and state VOC compliance in the area of intended use.

WARRANTY

Upon completion of the application of the coating in accordance with the manufacturer's recommendations, TEX-COTE LLC will extend its limited commercial warranty for product replacement as a result of a defect in the material. The manufacturer must be notified prior to the application of the coating, and the application must be in compliance with the manufacturer's recommendations for installation. TEX-COTE LLC shall have no obligation to contribute to or otherwise participate in labor or cost associated with effecting repairs. Specimen Copy of material warranty is available upon request.

Corporate HQ & East Coast Facility

2422 E. 15th St., Panama City, FL 32405 | 800-454-0340 | 850-769-0347 | Fax 850-913-8619

South Florida Sales Office

7000 W. Palmetto Park Rd., Ste 210 - W14, Boca Raton, FL 33433 | 954-581-0771 | Fax 954-581-9516

West Coast Facility

417 Weber Ave., Compton, CA 90222 | 323-233-3111 | Fax 310-438-2873