# Primers/Block Fillers/Patching Compounds

## TEX-COTE® RE•COTE® PRIMER

## PRODUCT PROFILE

**DESCRIPTION** 

**RE•COTE™ PRIMER** is a low VOC, 100% acrylic primer. The primer offers excellent adhesion to properly prepared chalky and previously painted surfaces. The 100% acrylic composition offers good exterior durability and excellent Alkali and Efflorescence Resistance. RE•COTE™ PRIMER is low in odor, non-flammable, and is safe and easy to use.

**FEATURES** 

- Novel Low VOC 100% Acrylic
- Breathable

- Excellent Adhesion Over Previously Painted Surfaces
- Excellent Alkali and Efflorescence Resistance

BENEFITS

- Improves Inter-Coat Adhesion
- Use on a Variety of Substance

RECOMMENDED PRIMERS/SUBSTRATES

Previously Painted Surfaces of Concrete, Masonry, Brick, Wood, and Composites

## PRODUCT APPLICATION

#### APPLICATION EQUIPMENT

Apply with brush, roller, or conventional airless to substrate at recommended coverage rate.

# GENERAL/SURFACE PREPARATION

All surfaces must be sound, clean, and dry prior to priming. Surface contaminants must be removed from the surface by abrasive blasting, water blasting, sanding, wire brush, or scraping. Surface contaminants such as dust, dirt, mildew, form oils, loose substrates, etc., must be removed. All loose, flaking, or oxidized paint shall be removed from the surface by abrasive blasting, water blasting, wire brushing, or scraping.

Large cracks, holes, and voids must be filled in with a cementitious patching compound. The texture of the patch shall match the existing surface. Cracks less than 1/32" shall be filled with FLEX-PATCH® compound. Cracks greater than 1/32" should be patched with cementitious patching compound. Wall joints should be sealed with Polyurethane-type sealant.

#### APPLICATION RATE

250-300 square feet per gallon, depending upon surface porosity and type of finish. DO NOT THIN.

#### DRYING/CURING TIMES

- To Touch: One (1) to Two (2) Hours
- Recoating: Four (4) Hours to Overnight; Depending on Temperature
- Exposure: Four (4) Weeks Maximum

NOTE: If exposed to ultraviolet for more than four (4) weeks, re-prime the surface.

**Important:** Avoid exposing the freshly applied primer to freezing conditions and low temperatures of less than 40° F and/or fog or rain.

## **BEST PERFORMANCE**

#### **IMPORTANT STEPS**

- Do not apply over frozen, damp surfaces, with imminent rain or fog, or if temperature is dropping below 40°F. Avoid freezing the product.
- Do not expose to ultraviolet rays more than four (4) weeks before top coating.
- Roof and parapet top caps shall be installed and sealed against water penetration prior to priming.
- Air temperature for application shall be 45°F and rising, not to exceed 100°F.
- Retaining walls, planter boxes, and below grade surfaces shall be waterproofed with an asphalt-type sealer.
- NOTE: TEX-COTE LLC products are not for use below grade.
- Surface shall be sound, properly prepared, clean and dry.
- TEX-COTE LLC does not promote or recommend coating the sealant joins, nor is the sealant compound an approved substrate.

## **TECHNICAL DATA**

PHYSICAL PROPERTY	TYPICAL RESULT
Appearance of Dry Film	Off White Matte Finish
Binder	100% Acrylic
Carrier	Water
Flash Point °F	>200 F (T.C.C.)
Volume Percent	46-50 Typical
Weight Percent	62-65 Typical

PHYSICAL PROPERTY	TYPICAL RESULT
Dry Film Thickness	2.5-3.5 mils
Wet Film Thickness	5.5-6.5 mils
Viscosity, 77°F (28°C)	110-116 Ku, Typical
VOC (grams/liters minus water)	<100
Weight/Gallon	11.8 lbs, Typical

## ORDER INFORMATION

PACKAGING
COVERAGE RATES

Available in one (1) and five (5) gallon containers.

250-300 square feet per gallon, depending upon surface porosity and type of finish. DO NOT THIN.

SHELF LIFE

12-Month Shelf Life under proper conditions:

- Containers must be stored upright and airtight in a dry space.
- Maintain air temperature of 45°F 100°F (7°C 37.7°C). AVOID FREEZING.
- Skins formed on surface of material must be removed prior to moving containers or mixing.

## SAFETY

WARNING

FIRST AID

- Use with adequate ventilation.
- Do not breathe spray mist or dust.
- Avoid contact with eyes, skin, or clothing.
- If you experience difficulty in breathing, leave the area to obtain fresh air.
- If continued difficulty is experienced, get medical attention immediately.
- In case of eye contact, flush immediately with large quantities of water for at least 15 minutes and get medical attention.
- Wash thoroughly after handling.
- Read SDS sheet before using material.
- Keep out of reach of children.
- For skin, wash thoroughly with soap and water.
- If swallowed, seek prompt medical attention immediately.
- Do NOT induce vomiting.

VOC COMPLIANCE

All TEX-COTE® products comply with federal Volatile Organic Compound (VOC) rules and regulations.

Please contact your nearest TEX-COTE LLC office for assistance on the local and state VOC compliance in the area of intended use.

## WARRANTY

Upon completion of the application of the coating in accordance with the manufacturer's recommendations, TEX-COTE LLC will extend its limited commercial warranty for product replacement as a result of a defect in the material. The manufacturer must be notified prior to the application of the coating and the application must be in compliance with the manufacturer's recommendations for installation. TEX-COTE LLC shall have no obligation to contribute to or otherwise participate in labor or cost associated with effecting repairs. Specimen copy of material warranty is available upon request.

Corporate HQ & East Coast Facility

South Florida Sales Office

2422 E. 15th St., Panama City, FL 32405 | 800-454-0340 | 850-769-0347 | Fax 850-913-8619

7000 W. Palmetto Park Rd., Ste 210-W14, Boca Raton, FL 33433 | 954-581-0771 | Fax 954-581-9516

417 E. Weber Ave., Compton, CA 90222 | 323-233-3111 | Fax 310-438-2873

**West Coast Facility**