



## Architectural & Protective Coatings

# XL 70® “W” SMOOTH AIRLESS COATING

### DESCRIPTION

TEX•COTE® XL 70® “W” Smooth Airless Coating is a water-based high-build, advanced epoxy-acrylate resin system specially formulated to provide a weather-proof coating over cured or uncured concrete masonry surfaces. The ability to go over damp or high alkaline surfaces is a key feature. Available as a smooth airless applied finish.

### FEATURES

- One-coat application (very porous con-

crete surfaces may require two coats.

- Apply to uncured or damp concrete surfaces
- Breathable film
- Tremendous bond with concrete
- Lasts for years longer than traditional paints and coatings
- Can be applied without primer over properly prepared approved concrete surfaces.

### BENEFITS

- One-coat application

- Lower application cost
- Reduced application time
- Lower maintenance costs
- Prevents concrete spalling
- Protects concrete from UV, moisture and salts

### RECOMMENDED OVER

Concrete, cement plaster, cement fiber board, tilt-up concrete, block, brick, and other manufacturer approved surfaces. May be used over metal trim areas, but is not recommended for metal buildings.

### APPLICATION

**Preparatory Work:** All surfaces must be sound and clean. Surface contaminants such as dust, dirt, mildew, form oils and laitance must be thoroughly removed. Loose, flaking, or oxidized paint surfaces must be thoroughly removed by sand blasting, water blasting, electric sanding, or wire brushing as required by the manufacturer. Test the wall for coating acceptability prior to application of coating. This can be done by spraying the wall with water. If the water soaks into the wall, the wall is properly prepared and can be coated when dry. If the water beads up and is repelled, the wall requires further cleaning prior to application of the coating. Sack and patch shall not be applied over the coating. This practice may void warranty. All sacking and patching should be completed prior to coating application. TEX•COTE® XL 70® “W” Smooth Airless can be applied over damp/uncured concrete surfaces. TEX•COTE® XL 70® “W” Smooth Airless can be applied without a primer on approved concrete surfaces. When a primer coat is desired, apply TEX•COTE® XL-70 “W” Primer at a rate of 250-350 square feet per gallon. For concrete surfaces that exhibit chalking, calcium hydroxide, efflorescence, or other problems that may inhibit adhesion, apply TEX•COTE® XL-70® Solvent Primer at a rate of 175-300 square feet per gallon. Large cracks, holes and voids must be filled in with cement patching compound which utilizes a bonding agent such as TEX•BOND. Texture of patch shall match

existing surface. Cracks less than 1/32” shall be filled with FLEX-PATCH® compound. Cracks greater than 1/32” should be patched with cementitious patching compound with acrylic bonding adhesive agent. All cracks should be filled and brought smooth and flush with existing surface. Interfacing of wall joints must be sealed with a urethane type sealant meeting FED. SPEC.TT-S-230 II. Caulks/ sealants must cure per manufacturer’s recommendation. All joint sealants must be cleaned and wiped with acetone solvent or approved cleaner and primed with TEX•COTE® TEX-TITE caulk primer prior to application of coating.

**Metals:** A detailed technical data sheet on surface preparation, degreasing, and etching is available for all applications on metal surfaces. Consult a local TEX•COTE® representative prior to commencing application on metals. A sample wall is recommended for field approval by the architect, manufacturer’s representative, and contractor.

**Application Rate:** Coatings are applied at 80-100 square feet per gallon. For previously coated surfaces, coating can be applied at up to 150 square feet per gallon.

**Roll on Application Methods:** Coating can be applied by roller with 1/2” -1-1/4” nap roller cover, depending on finish desired. With fully loaded roller, apply first coat at approximately 160–200 sf/gal. Allow 24 hour curing. . Apply second coat at approximately 160-200 sf/gal to achieve a pinhole free, continuous film. When rolling, apply

first with vertical strokes, then cross roll for even film and desired appearance. **Note:** Due to differences experienced in spraying textured materials, TCA shall be contacted if the Contractor has never applied TEX•COTE® products. A TCA Spray Tech shall be present at the start-up of a job site in which the contractor has never applied TEX•COTE® products.

**Spray on Application:** Apply with Graco 5900HD or equivalent with .019-.027 tip sizes. TEX•COTE® XL 70® “W” Smooth Airless must be applied at uniform, pinhole free, continuous film thickness over the entire surface. Wet edge must be maintained at all times to prevent lap marks. Avoid starting and stopping midway on the wall surface.

**Clean Up:** Use soap and water for cleaning wet material. Use methyl ethyl ketone (MEK) to remove dry material. Attempt sample in concealed area first.

**Maintenance:** No special maintenance is required. Should TEX•COTE® XL-70 “W” Smooth Airless coating become soiled, clean with light water pressure and mild detergent. Note: Cooler temperatures result in a normal thickening of the product. For cold weather application (less than 50° F), material should be kept warm in a warehouse overnight. To ease spray problems associated with cold weather, we recommend purchasing the product in 5-gallon pails and stirring the product well before application. For more information on cold weather application, contact your TEX•COTE® Spray Technician prior to use.

## BEST PERFORMANCE

TEX•COTE® Coatings are for use in above grade applications only. TCA does not promote or recommend coating the sealant joints, nor is the sealant compound an approved substrate.

Darker colors attract heat and dry quicker. Follow the shade to avoid lap marks, maintain wet edge, consistent pattern, and coat complete elevation. Maintain proper coverage rate.

### Application Precautions

Apply XL 70® "W" Smooth Airless only under the following conditions:

- Roof and parapet top caps shall be installed and sealed against water penetration.
- Primer exposed to ultraviolet rays for more than four weeks requires repriming.
- Joint sealants have cured per manufacturer's recommendations. Coating over caulking is not a warranted procedure. We recommend the purchase of a caulk similar to the color of the finish coat. If you decide to coat over the caulk, to obtain optimum performance properties, solvent wipe the caulking and prime

the caulk with a suitable primer, like TEX•TITE, before coating. However, Textured Coatings of America does not warrant this procedure, or the adhesion of the coating over caulking.

- Retaining walls, planter boxes and similar construction are waterproofed on the soil side
- Rain is not imminent and surfaces are not damp or frozen; avoid freezing product
- Surface and ambient air temperature range is 45°F – 100°F (7°C – 38°C).

## TECHNICAL DATA

### Applicable Standards / American Society for Testing Materials:

- **ASTM B117-95** — Salt Spray (Fog) 2000 hours - Pass
- **ASTM D968-93** — Abrasion Resistance of Organic Coatings by Falling Abrasive, 2000 liters - Pass
- **ASTM D522-93a** — Standard Test Methods for Mandrel Bend Test of Attached Organic Coatings, 1" Mandrel - Pass
- **Mississippi Highway Department Freeze/Thaw Method, 378 Cycles** - Pass
- **ASTM D4141-95**—Standard Practice for Conducting Accelerated Outdoor Exposure Tests of Coatings, 10,000 hours—Pass
- **ASTM E84-96a** — Standard Test Method for Surface Burning Characteristics of Building Materials - Class A Rating
- **ASTM E96-95** — Moisture Vapor Transmission - 20 Perms
- **ASTM E514-90**—Standard Test Method for Water Penetration and Leakage Through Masonry—Pass

### Technical Properties:

Carrier	Water
Solids by Weight	50-60% Typical
Solids by Volume	35-45% Typical
Weight per gallon	Appr. 11.5 lbs.
Permeability	20 Perms
VOC	<100 g/L liter
Elongation	70 +/- 5%
Tensile Strength	222 psi

## ORDER INFORMATION

### Packaging

Container sizes – 5, 30 and 55 gal (19, 113 and 209 L). Material coverage rates vary due to surface porosity, texture and application method.

### Colors

Product is available in TEX•COTE®

standard paint colors. Contact the manufacturer for special color matching.

### Finishes / Application Methods

Roller Applied Finishes – Smooth  
Spray Applied – Smooth Airless

### Shelf Life

12 month shelf life under the following proper conditions:

- Containers must be stored upright and airtight in a dry place.
- Maintain air temperature at 45°F – 100°F (7°C – 38°C).
- Skins formed on surface of material must be removed prior to moving containers or mixing.

## SAFETY

### Warning

Use in well ventilated areas. Use approved respirator in poorly ventilated areas. Do not breathe spray mist or dust. Avoid contact with eyes, skin, and clothing. Wash thoroughly after handling. Keep liquid product away from heat sources and children.

### First Aid

If you experience difficulty in breathing, leave area to obtain fresh air. If difficulty continues, seek medical attention. In case of eye contact, flush immediately with large quantities of water for at least 15 minutes. Seek medical attention if blurring or redness continues. If swallowed, do not induce vomiting. Seek

medical treatment immediately. Refer to MSDS for further information.

## VOC COMPLIANCE

All TEX•COTE® products comply with federal and state Volatile Organic Compound (VOC) rules and regulations. Please contact your nearest TCA office for assistance on the local VOC compliance in the area of intended use.

## WARRANTY

Upon completion of application of coating in accordance with the manufacturer's recommendations, Textured Coatings of America, Inc. will extend its limited commercial warranty for product replacement as a result of defect in the material. The manufacturer must be notified prior to the application of the coating and the application must be in compliance with the manufacturer's recommendations for installation. Textured Coatings of America, Inc. shall have no obligation to contribute to or otherwise participate in labor or cost associated with effecting repairs. Specimen copy of material warranty available upon request.



TEX•COTE®

XL 70® "W" TEXTURED COATING



### CORPORATE OFFICES & EASTERN PLANT

2422 East 15th Street Panama City, Florida 32405  
Tel: (850) 769-0347 Fax: (850) 913-8619