



Primers/Block Fillers/Patching Compounds

TEX-BOND™ PRIMER

DESCRIPTION

TEX•COTE® Tex-Bond™ Primer is a water-based, ready-to-use primer specifically formulated to act as a bonding coat over difficult to adhere surfaces. Tex-Bond Primer utilizes state-of-the-art acrylic polymer technology designed for maximum adhesion to many hard, slick surfaces while assuring optimum adhesion of many of topcoats applied over it.

FEATURES

- Water-based acrylic formulation.
- Superior adhesion to hard, slick surfaces.
- Fast drying
- Single component product.
- Low VOC.
- Soap and water clean-up.
- Apply by airless spray, conventional spray, brush, or roller.

RECOMMENDED OVER

- Aluminum
- Galvanized Steel
- PVC
- Tile
- Paneling
- Mildly Chalking Surfaces
- Many Hard Baked on Finishes

APPLICATION

Application Equipment:

- Conventional airless spray with .013-.015 tip.
- Medium nap (3/8" - 1/2") roller.
- High-quality nylon/ polyester bristle brush.

Surface Preparation

All surfaces should be clean, dry, sound, and free of contamination such as mildew, dirt, grease, oils, and any other contamination that may affect adhesion. Aluminum and Galvanized Metal: Bare aluminum and also particularly galvanized steel can vary dramatically in their surface properties. Old galvanized will have surface oxides that must be removed by wire brushing or brush blasting, being careful to try not to cut entirely through the zinc treatment layer if possi-

ble. New galvanized metal will vary in its degree of "spangle" pattern and commonly is contaminated with protective oils which must be removed prior to priming with a 7% TSP solution or commercial degreaser.

Previously Painted or Glossy Surfaces: If in sound condition, make sure that surface is free of all contaminants. Apply a test area of the primer and allow to cure for one week, then test adhesion. If adhesion is poor, then mechanical abrasion such as sanding may be necessary followed by retesting the adhesion of the primer.

Application:

Apply TEXCOTE® Tex-Bond™ Primer after the surface has been prepared according to the previous directions. If surfaces have been factory primed, advise

TCA of type to avoid incompatibility and potential loss of adhesion. Apply at a coverage rate of 300-400 square feet per gallon. Allow a minimum of 24 hours to dry under ideal weather conditions prior to top-coating. Primer must be top-coated within 14 days of application or re-priming will be necessary.

Clean-Up:

Clean up wet material with soap and water.

BEST PERFORMANCE

- All surfaces must be cleaned and prepared per above instructions.
- Do not apply over damp surfaces or when rain is imminent.

- Protect product from freezing.
- If TEX•COTE® Tex-Bond™ Primer is not top-coated within 14 days of application, re-priming may be necessary.
- Air temperature during application shall

be 45°F and rising, and not exceeding 100°F.

- If metal has been factory primed, advise manufacturer of type used to avoid possible loss of adhesion or incompatibility.

TECHNICAL DATA

- Color: White
- Gloss: Flat
- Weight per gallon: 10.2 lbs

- Weight Solids: 41.0%
- Viscosity: 90-95 Ku
- VOC: <100 grams/ Liter
- Flash Point: None

- Shelf life: 12 months (unopened/ properly stored)

ORDER INFORMATION

Packaging:

TEX•COTE® Metal-Prime™ is available in one (1) or five (5) gallon containers.

Coverage Rates:

350-400 square feet per gallon depending on surface profile and application method. **Do not thin.**

Shelf Life:

Twelve month shelf under proper storage conditions. Containers must be stored upright and maintained between 40°F – 110°F.

SAFETY

Do not breathe spray mist. Wear appropriate gloves and eye protection during application. Wash thoroughly after handling.

First aid:

In case of eye contact, flush immediately with large quantities of water for at least 15 minutes. Seek medical attention if blurring or redness continues.

VOC COMPLIANCE

All TEX•COTE® products comply with federal and state Volatile Organic Compound (VOC) rules and regulations.

WARRANTY

Upon completion of application of coating in accordance with the manufacturer's recommendations, Textured Coatings of America, Inc. will extend its limited commercial warranty for product replacement as a result of a defect in the material. The manufacturer must be notified prior to the application of the coating and the application must be in compliance with manufacturer's recommendations for installation. TEX•COTE® shall have no obligation to contribute or to otherwise participate in labor or cost associated with effecting repairs. Specimen copy of material warranty is available upon request.

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